VOSTD

威 斯 特 丹

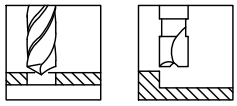
中窄提升推拉门五金
五金开孔说明书

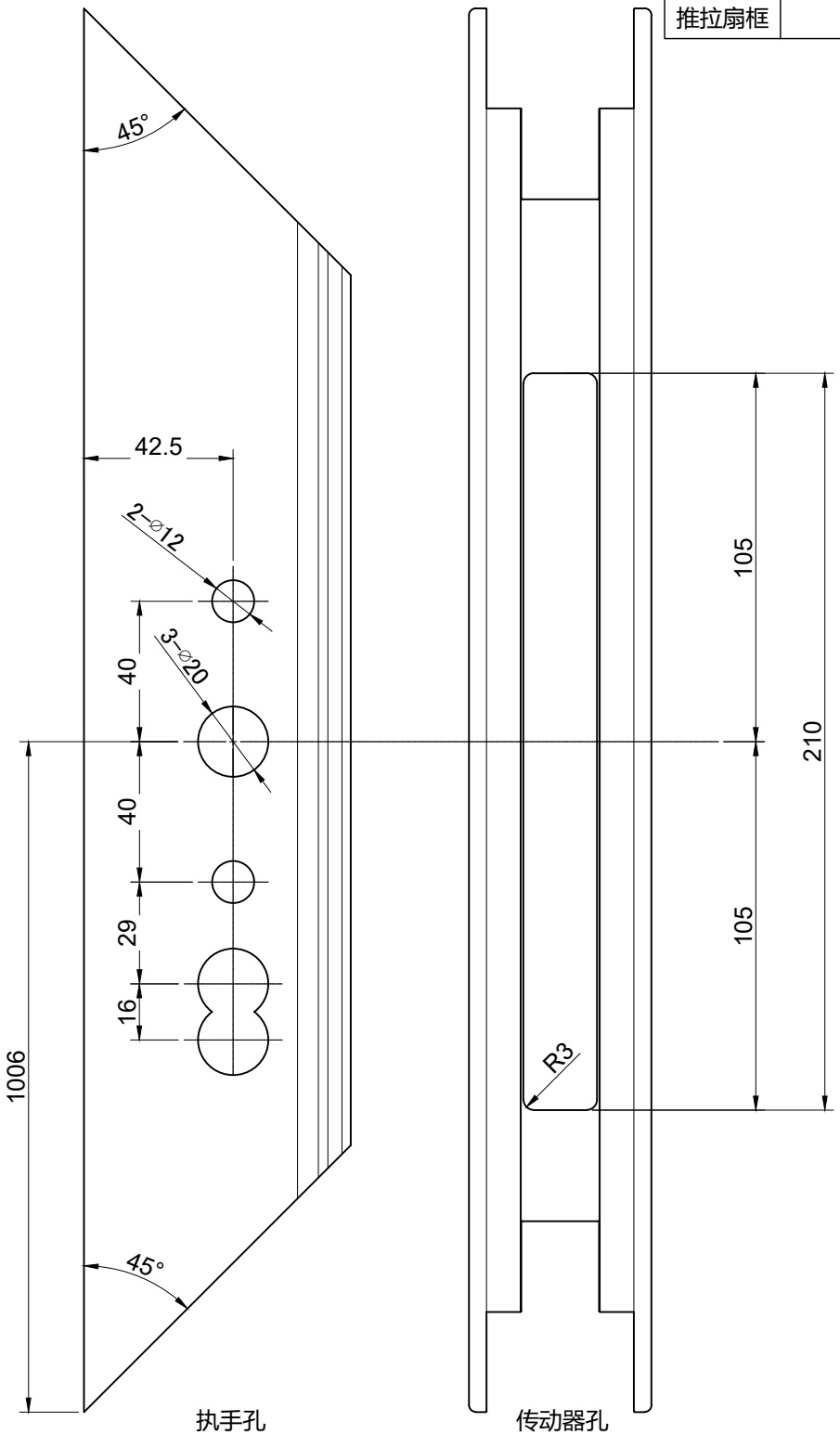
202211

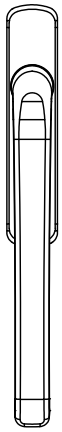
执手开孔图

VOSTD 威斯特丹

型材名称	型材编号	加工内容	加工图号
推拉扇框		五金安装孔	EC-01

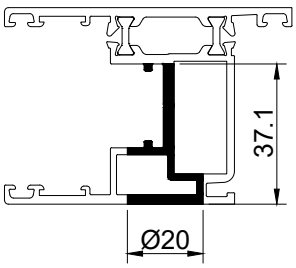


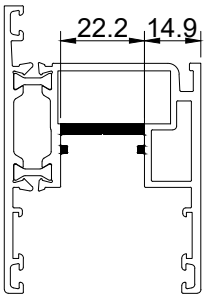




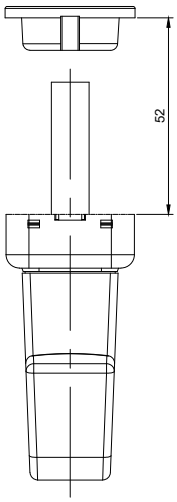
执手孔

传动器孔





执手机丝长度=11+型材厚度



扣手开孔图

型材名称	型材编号	加工内容	加工图号
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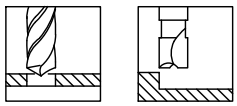
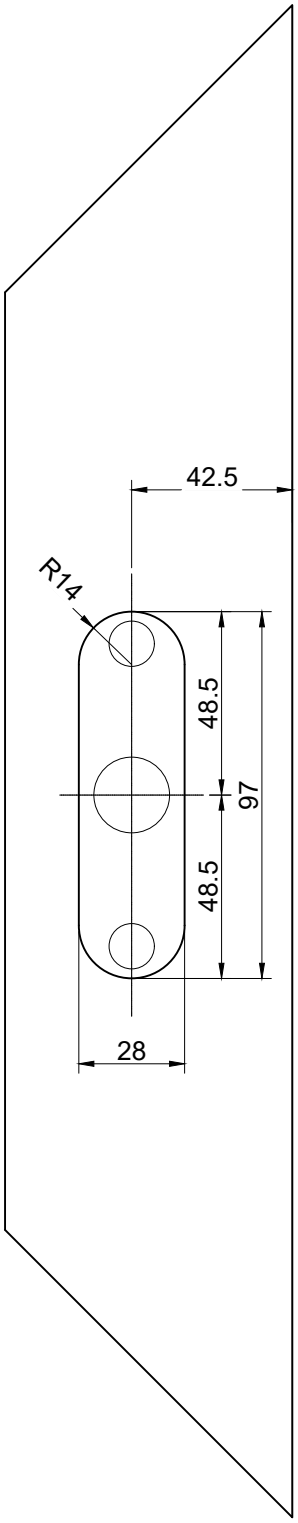
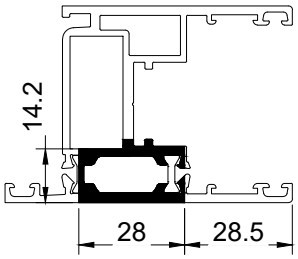


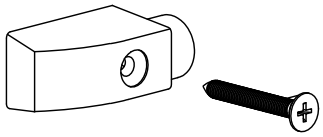


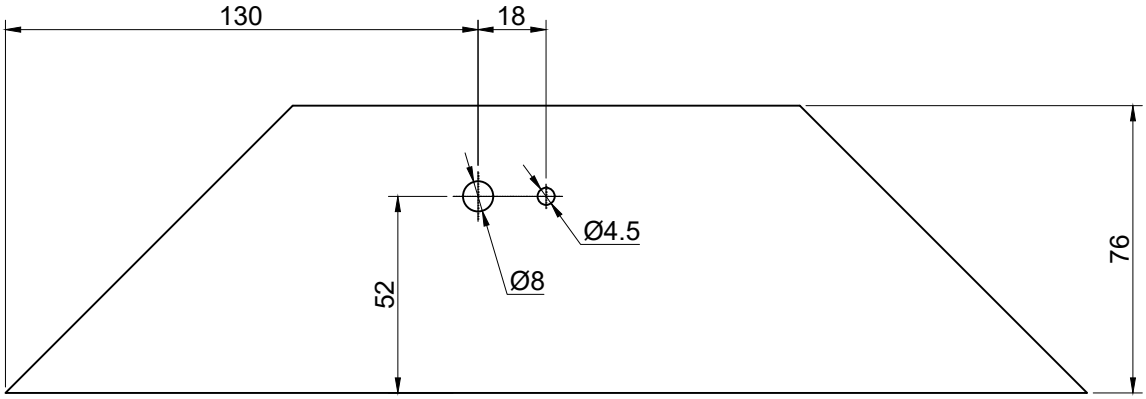
扣手孔



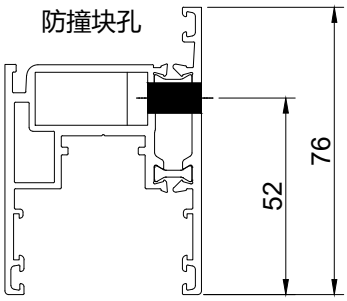
VOSTD 威斯特丹

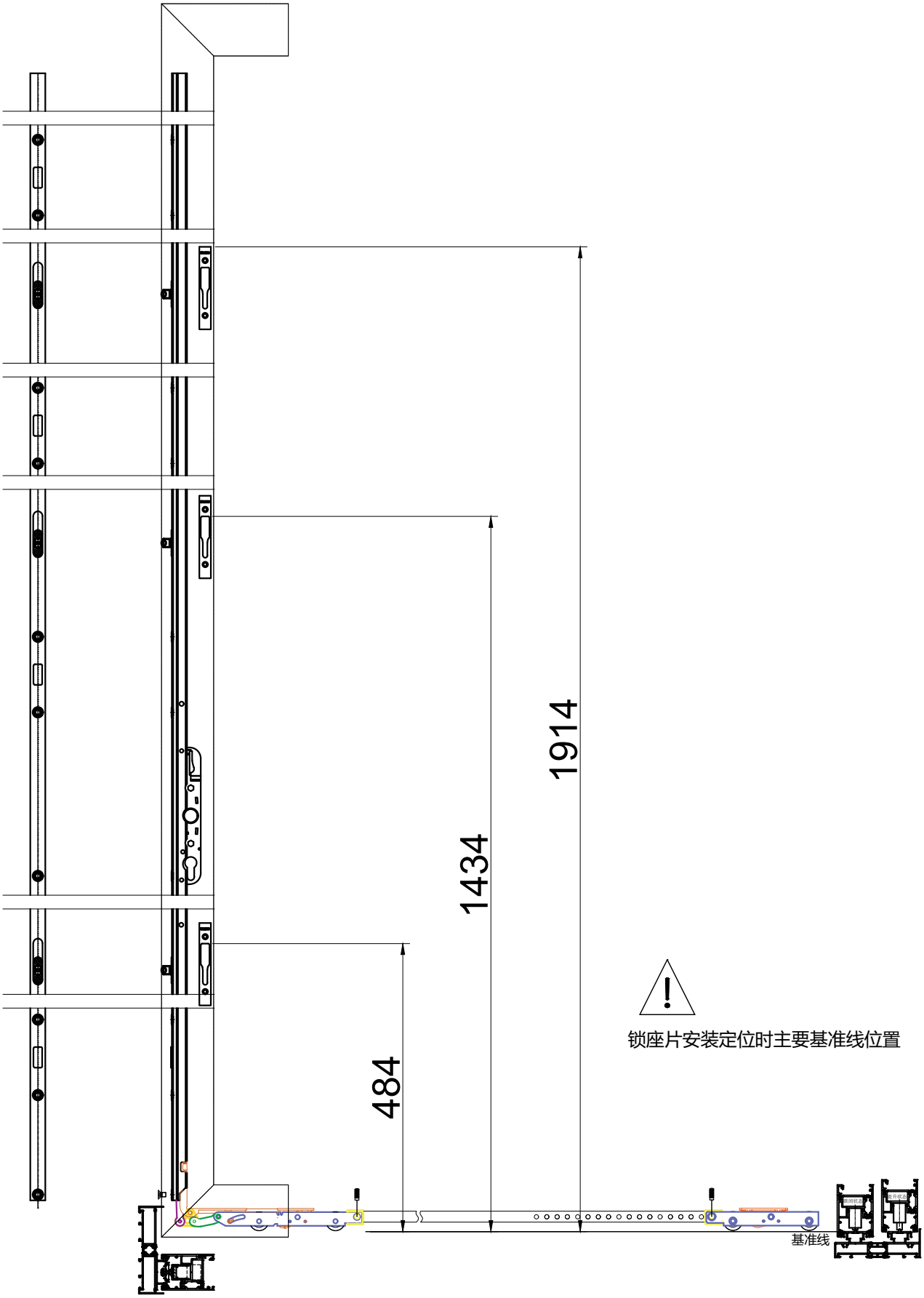
型材名称	型材编号	加工内容	加工图号
推拉扇框		五金安装孔	EC-01





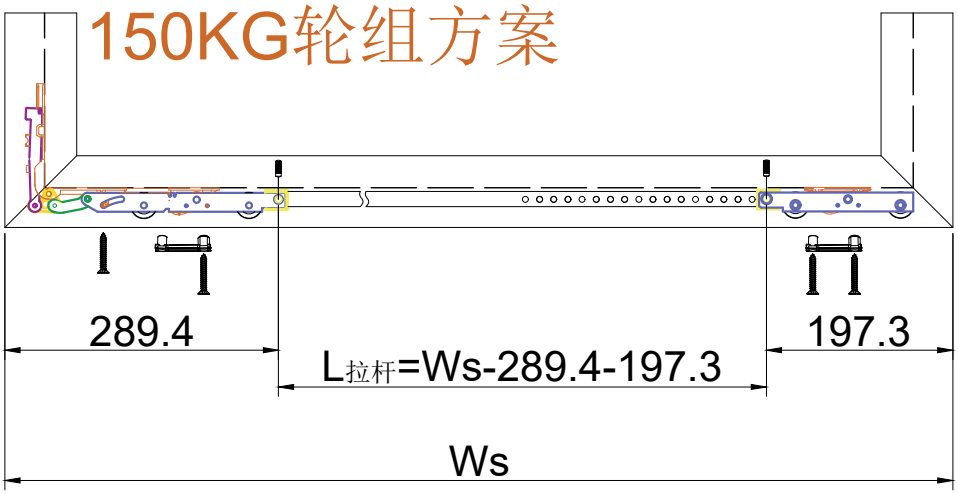
仅加工于内扇的上下横边，对称加工



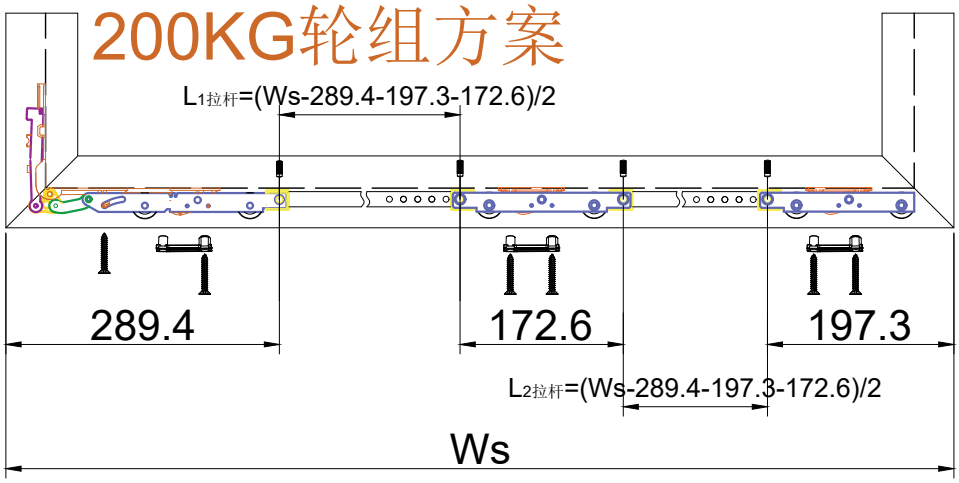

1914
1434
484
锁座片安装定位时主要基准线位置
基准线

VOSTD 威斯特丹

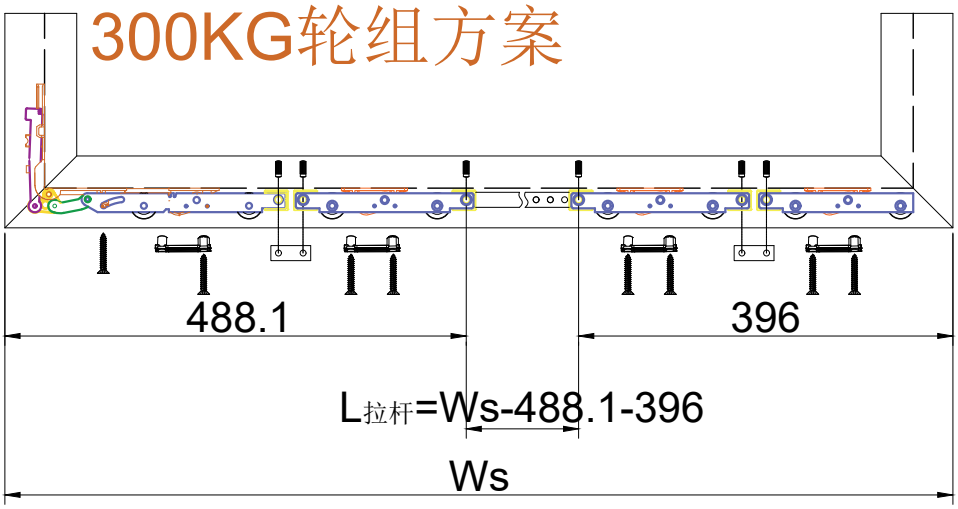
150KG轮组方案

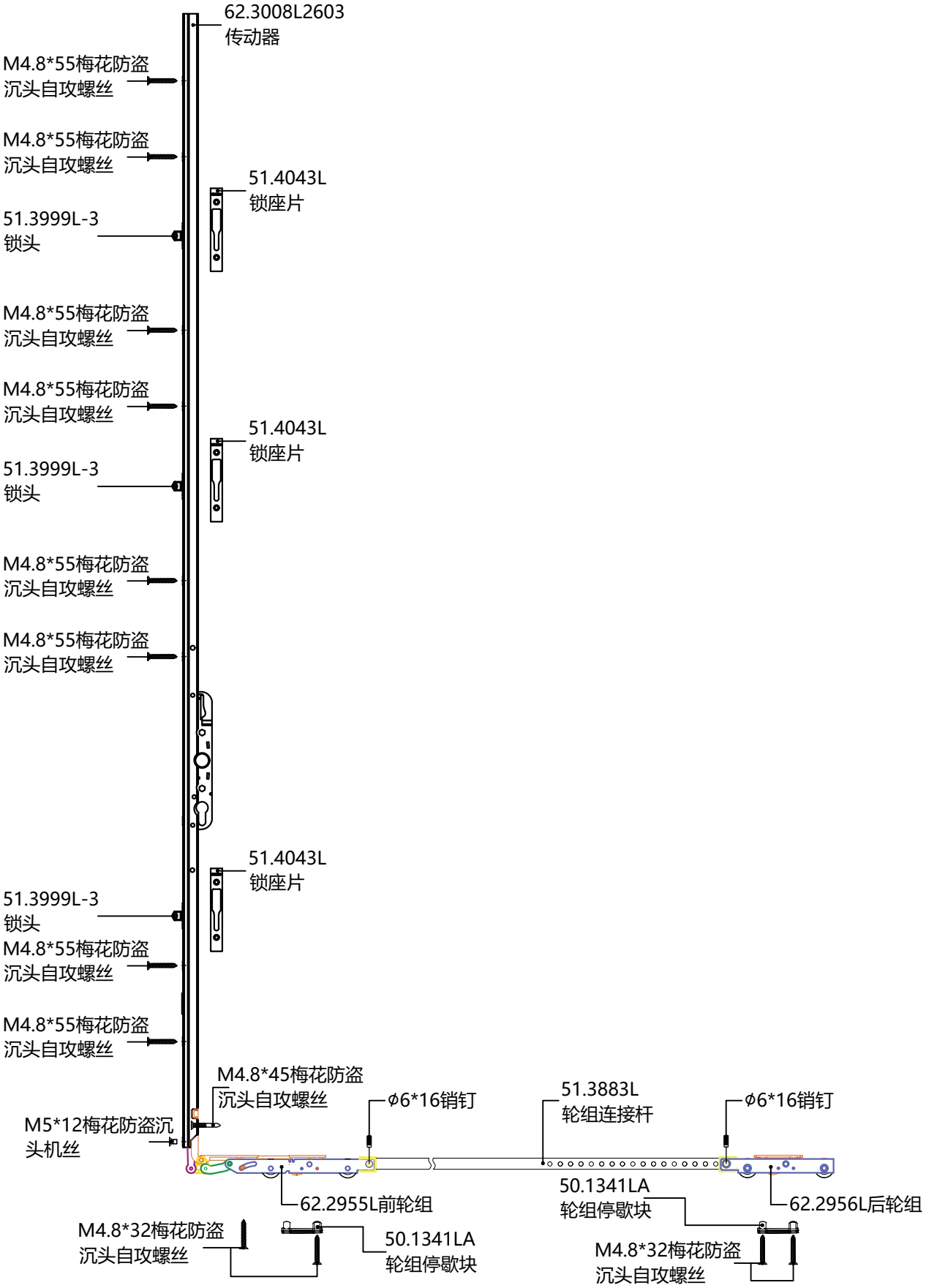


200KG轮组方案



300KG轮组方案




62.3008L2603
传动器
M4.8*55梅花防盗
沉头自攻螺丝
M4.8*55梅花防盗
沉头自攻螺丝
51.4043L
锁座片
51.3999L-3
锁头
M4.8*55梅花防盗
沉头自攻螺丝
M4.8*55梅花防盗
沉头自攻螺丝
51.4043L
锁座片
51.3999L-3
锁头
M4.8*55梅花防盗
沉头自攻螺丝
M4.8*55梅花防盗
沉头自攻螺丝
51.4043L
锁座片
51.3999L-3
锁头
M4.8*55梅花防盗
沉头自攻螺丝
M4.8*55梅花防盗
沉头自攻螺丝
M4.8*45梅花防盗
沉头自攻螺丝
M5*12梅花防盗沉
头机丝
ϕ6*16销钉
51.3883L
轮组连接杆
ϕ6*16销钉
62.2955L前轮组
50.1341LA
轮组停歇块
62.2956L后轮组
M4.8*32梅花防盗
沉头自攻螺丝
50.1341LA
轮组停歇块
M4.8*32梅花防盗
沉头自攻螺丝